

MATERIAL SAFETY DATA SHEET Powercrete R-95 (Part-A)

1. IDENTIFICATION OF THE SUBSTANCE/PREPARATIONS AND OF THE COMPANY UNDERTAKING

Product Name POWERCRETE R-95 (PART-A)

Product Description Pipe Coating

Manufacturer/Supplier Berry Plastics Corporation, Corrosion Protection Group

Address 13835, Beaumont Highway,

Houston, Texas - 77049 (U.S.A.)

Phone Number (713) 676-0085 (Monday – Friday 8:00 am to 5:00 pm)

Chemtrec Number (800) 424-9300
Revision Date: February 1, 2008
MSDS Date: October 13, 2005

Safety Data Sheet according to EC directive 2001/58/EC and OSHA's Hazcom Standard (29 CFR 1910.1200)

2. HAZARDS IDENTIFICATION

EU Main Hazards

R36/38 Irritating to eyes and skin.

R43 May cause sensitization by skin contact.

R51/53 Toxic to aquatic organisms may cause long-term adverse effects in the aquatic environment.

Routes of Entry

Eye contact - Skin contact - Inhalation (if aerosolized)

Carcinogenic Status

Considered carcinogenic by NTP and IARC (crystalline silica and titanium dioxide)

Target Organs

Skin - Eye - Respiratory System (if aerosolized)

Health Effects - Eyes

Liquid, mist or vapor may cause pain, transient irritation and superficial corneal effects.

Health Effects - Skin

Repeated exposure may cause skin irritation. May cause allergic skin reaction in susceptible individuals.

Health Effects - Ingestion

If swallowed, may cause mild irritation to the GI tract.

Health Effects - Inhalation

May cause irritation on prolonged, repeated contact.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Component Name Epoxy Phenol Novolac Resin	CAS#/Codes 28064-14-4	Concentration <50%	R Phrases R36/38, R43, R51/53	Classification Xi; N
Quartz(Crystalline Silica)	14808-60-7 238-878-4	<1%	None	None
Titanium Dioxide	13463-67-7 236-675-5	<2%	None	None
Inorganic compounds	Proprietary	>50%	None	None

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4. FIRST AID MEASURES

Eyes

Immediately flood the eye with plenty of water for at least 15 minutes, holding the eye open. Obtain medical attention if soreness or redness persists.

Skin

Immediately flood the skin with large quantities of water for at least 15 minutes, preferably under a shower. Remove contaminated clothing and continue washing. Contaminated clothing should be washed or dry-cleaned before re-use. Obtain medical attention if blistering occurs or redness persists.

Ingestion

Do not induce vomiting. Have victim drink 1-3 glasses of water to dilute stomach contents. If there is difficulty in breathing, give oxygen. Obtain medical attention immediately.

Inhalation

Remove from exposure. If there is difficulty in breathing, give oxygen. Obtain medical attention immediately.

5. FIRE - FIGHTING MEASURES

Extinguishing Media

Use foam, dry chemical or carbon dioxide.

Unusual Fire and Explosion Hazards

Decomposition and combustion products may be toxic.

Protective Equipment for Fire-Fighting

Wear full protective clothing and self-contained breathing apparatus.

6. ACCIDENTAL RELEASE MEASURES

Contain and absorb using earth, sand or other insert material. Transfer into suitable containers for recovery or disposal. Wear appropriate protective clothing. Prevent the material from entering drains or watercourses. Notify authorities if spill has entered watercourse or sewer or has contaminated soil or vegetation. Dispose in accordance with federal, state and local regulations.

7. HANDLING AND STORAGE

Keep from reach of children. Use in well ventilated area. Use local exhaust ventilation. Use appropriate protective clothing. If this product is sprayed, aerosolized or applied to hot surfaces, wear appropriate protective clothing to prevent contact with skin, eyes and respiratory system. Consider the use of respiratory protection, especially during application to hot surfaces as volatile organic chemicals may be released. Avoid contact with eyes, skin and clothing. Keep container tightly closed when not in use.

Storage area should be: - cool - dry - well ventilated - away from incompatible materials - out of direct sunlight – away form sources of ignition

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Occupational Exposure Standards

Exposure limits are listed below, if they exist.

Epoxy Phenol Novolac Resin

None established.

Crystalline Silica

ACGIH: TLV 0.025 mg/m³ 8hr TWA Measured as respirable fraction of the aerosol.

Titanium Dioxide

ACGIH TLV: 10 mg/m3 TWA

OSHA PEL: 15 mg/m³ TWA (Total dust)

Engineering Control Measures

Engineering methods to prevent or control exposure are preferred. Methods include process or personnel enclosure, mechanical ventilation (dilution and local exhaust), and control of process conditions.

Respiratory Protection

Wear respiratory protection if there is a risk of exposure to high vapor concentrations, aerosols or if applied to hot surfaces. A NIOSH approved full face respirator equipped with an organic cartridge may be worn. However, the specific respirator selected must be based on the airborne concentration found in the workplace and must not exceed the working limits of the respirator.

Hand Protection

Butyl gloves are recommended.

Eye Protection

Chemical goggles or safety glasses with side shields

Body Protection

If there is danger of splashing, wear: - overall or apron

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical State Viscous Liquid
Color Light Gray
Odor Faint epoxy
pH Not applicable

Specific Gravity ~ 1.75

Boiling Range/Point (°C/F)

Melting Point (°C/F)

Not determined

Not determined

Flash Point (PMCC) (°C/F) 143/290 (closed cup)

Vapor PressureNot determinedEvaporation RateNot determinedSolubility in WaterNegligibleVapor Density (Air = 1)Not ApplicableViscosity (cSt)Not determined

VOC (g/l) None

10. STABILITY AND REACTIVITY

Stability

Stable under normal conditions.

Conditions to Avoid

- Heat, sparks, flames - contact with incompatibles

Materials to Avoid

Strong oxidizing agents - strong Lewis or mineral acids - strong mineral and organic bases

Hazardous Polymerization

Will not occur.

Hazardous Decomposition Products

oxides of carbon - phenolics - aldehydes

11. TOXICOLOGICAL INFORMATION

Acute Toxicity

Engineering Control Measures

Epoxy Phenol Novolac Resin: LD50(rat)>2000mg/kg

Chronic Toxicity/Carcinogenicity

Titanium Dioxide: IARC Overall Evaluation is 2B (Possibly carcinogenic to humans)

For "inhalable" crystalline silica (quartz): IARC Overall Evaluation is 1 (Carcinogenic to humans)

Respirable crystalline silica (quartz) can cause silicosis, a fibrous (scarring) of the lung which can be disabling. The risk of contacting silicosis and the severity of the disease is related to the amount of dust exposure and the length of time (usually years) of exposure.

Genotoxicity

This product is not expected to cause any mutagenic effects.

Reproductive/Developmental Toxicity

This product is not expected to cause adverse reproductive effects.

12. ECOLOGICAL INFORMATION

Mobility

No relevant studies identified.

Persistence/Degradability

No relevant studies identified.

Bio-accumulation

No relevant studies identified.

Ecotoxicity

No data available.

13. DISPOSAL CONSIDERATIONS

For disposal of residual product, mix (by volume) 4 parts Powercrete R95 Part A with 1 part Powercrete R95 Part B and allow to solidify in well ventilated area. Dispose of in accordance with all applicable local and national regulations. Labels should not be removed from containers until they have been cleaned. Empty containers may contain hazardous residues. Dispose of containers with care.

14. TRANSPORT INFORMATION

DOT CFR 172.101 Data UN Proper Shipping NameNot Regulated

UN Class None.
UN Number None.
UN Packaging Group None.

Classification for AIR Consult current IATA Regulations prior to shipping by air.

Transportation (IATA)

15. REGULATORY INFORMATION

EU Label Information

Classification and labelling have been performed according to EU directives 67/548/EEC and 99/45/EC including amendments(2001/60/EC and 2006/8/EC)

EU Hazard Symbol and Indication of Danger

Xi, N Irritant and Dangerous to the Environment

Engineering Control Measures

15. REGULATORY INFORMATION

R phrases

R36/38 – Irritating to eyes and skin

R43 - May cause sensitization by skin contact

R51/53 – Toxic to aquatic organisms. May cause long-term adverse effects in the aquatic environment.

S phrases

S(02) - Keep out of reach of children.

S24 - Avoid contact with skin.

S28 – After contact with skin, wash immediately with plenty of water and soap.

S37/39 – Wear suitable gloves and eye/face protection

S(46) – (If swallowed, seek medical advice immediately and show this container or label)

S61 – Avoid release to the environment.

US REGULATIONS (Federal, State) and INTERNATIONAL CHEMICAL REGISTRATION LAWS

TSCA Listing

All ingredients have been verified for inclusion on the EPA Toxic Substance Control Act Chemical Substance Inventory.

EINECS Listing

All ingredients in this product have been verified for inclusion on the European Inventory of Existing Commercial Chemical Substances (EINECS) or specifically exempted.

DSL (Canadian) Listing

All ingredients in this product have been verified for inclusion on the Domestic Substance List (DSL).

MA Right To Know Law

All components have been checked for inclusion on the Massachusetts Substance List (MSL). Those components present at or above the de minimis concentration include: Crystalline silica(14808-60-7) - Arsenic (7440-38-2), 1-chloro-2,3- epoxy propane (106-89-8) <50ppm - Titanium Dioxide (13463-67-7) <2%

PA Right To Know Law

This product contains the following chemicals found on the Pennsylvania Hazardous Substance List: Titanium Dioxide (13463-67-7) <2%

NJ Right To Know Law

This product contains the following chemicals found on the NJ Right To Know Hazardous Substance List: Crystalline silica (14808-60-7) - Titanium Dioxide (13463-67-7) <2%

California Proposition 65

This product contains materials which the State of California has found to cause cancer, birth defects or other reproductive harm - Lead (7439-92-1) < 5ppm - Arsenic (7440-38-2) < 5ppm - Crystalline silica (14808-60-7) - 1-chloro-2,3- epoxy propane (106-89-8) < 50ppm

SARA Title III Sect. 311/312 Categorization

Immediate (Acute) Health Hazard, Delayed (Chronic) Health Hazard

SARA Title III Sect. 313

This product does not contain any chemicals that are listed in Section 313 at or above de minimis concentrations.

16. OTHER INFORMATION

NFPA Ratings

NFPA Code for Flammability - 1

NFPA Code for Health - 2

Engineering Control Measures

NFPA Code for Reactivity - 0

NFPA Code for Special Hazards - None

16. OTHER INFORMATION

HMIS Ratings

HMIS Code for Flammability - 1 HMIS Code for Health - 2

HMIS Code for Reactivity - 0

HMIS Code for Personal Protection - See Section 8

Abbreviations

N/A: Denotes no applicable information found or available

CAS#: Chemical Abstracts Service Number

ACGIH: American Conference of Governmental Industrial Hygienists

OSHA: Occupational Safety and Health Administration

TLV: Threshold Limit Value
PEL: Permissible Exposure Limit
STEL: Short Term Exposure Limit
NTP: National Toxicology Program

IARC: International Agency for Research on Cancer

R: Risk S: Safety

For further Information email: msdstechnical@berryplastics.com

Prepared By: EnviroNet LLC.

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MATERIAL SAFETY DATA SHEET Powercrete R-95 (Part-B)

CORROSION PROTECTION GROUP

IDENTIFICATION OF THE SUBSTANCE/PREPARATIONS AND OF THE COMPANY UNDERTAKING

Product Name Powercrete R-95 (Part-B)
Product Description Pipe Coating Material

Manufacturer/Supplier Berry Plastics Corporation, Corrosion Protection Group

Address 13835, Beaumont Highway,

Houston, Texas - 77049 (U.S.A.)

Phone Number (713) 676-0085 (Monday - Friday 8:00 am to 5:00 pm)

Chemtrec Number (800) 424-9300
Revision Date: Feb. 17, 2009
MSDS Date: August 30, 2007

Safety Data Sheet according to EC directive 2001/59/EC and OSHA's Hazcom Standard (29 CFR 1910.1200)

2. HAZARDS IDENTIFICATION

EU Main Hazards

R20/21/22 Harmful by inhalation, in contact with skin and if swallowed

R34 Causes burns.

R43 May cause sensitization by skin contact.

R51/53 Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

R68 Possible risk of irreversible effects.

Routes of Entry

- Eye contact - Ingestion - Skin contact - Inhalation - Absorption

Carcinogenic Status

Not considered carcinogenic by NTP, IARC, and OSHA.

Target Organs

Skin -- Eye -- Respiratory System - Nervous System - Liver - Kidney

Health Effects - Eves

Corrosive to eyes. Liquid, mist or vapor may cause severe irritation and eye burns. Overexposure to eyes may cause blindness. Vapors may cause lacrimation, conjunctivitis and corneal edema.

Health Effects - Skin

Contact may cause severe irritation, dermatitis and chemical burns. May cause allergic skin reaction. Allergies, eczema and skin conditions may be aggravated by exposure to this product. If absorbed through the skin may cause central nervous system effects, liver and kidney damage.

Health Effects - Ingestion

Swallowing may have the following effects:

May cause severe burns of the mouth and throat. Danger of perforation of the oesophagus and stomach. May cause central nervous system effects such as headache, nausea, dizziness, confusion and breathing difficulties. Chronic exposure can result in liver and kidney damage.

Health Effects - Inhalation

Vapors may be severely irritating to the respiratory tract. May cause respiratory tract burns. May cause delayed lung injury. May cause breathing difficulties. Severe cases of overexposure can result in respiratory failure, liver and kidney damage.

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3. COMPOSITION/INFORMATION ON INGREDIENTS

Component Name Alkyl Amine	CAS#/Codes proprietary	Concentration <55%	R Phrases R20/21/22 R34,R43,R68	Classification C
Paratertiarybutylphenol	98-54-4 2026790	<15%	R34, R51/53	C, N
Diethylenetriamine	111-40-0 2038654	<6%	R21/22 R34 R43	C, Xn
Benzyl Alcohol	100-51-6 2028599	<5%	R20/22	Xn
Methylenebiscyclohexanamine, 4,4'-	1761-71-3 2171688	<10%	R22, R34, R51/53	C, N

4. FIRST AID MEASURES

Eyes

Immediately flood the eye with plenty of water for at least 20 minutes, holding the eye open. Obtain medical attention if soreness or redness persists.

Skin

Immediately flood the skin with large quantities of water for at least 20 minutes, preferably under a shower. Remove contaminated clothing and continue washing. Contaminated clothing should be washed or dry-cleaned before re-use. Obtain medical attention if blistering occurs or redness persists. Ingestion

Do not induce vomiting. Have victim drink 1-3 glasses of water to dilute stomach contents. If there is difficulty in breathing, give oxygen. Obtain medical attention immediately.

Inhalation

Remove from exposure. If there is difficulty in breathing, give oxygen. Obtain medical attention immediately.

5. FIRE - FIGHTING MEASURES

Extinguishing Media

Use foam, dry chemical or carbon dioxide.

Unusual Fire and Explosion Hazards

Decomposition and combustion products may be toxic.

Protective Equipment for Fire-Fighting

Wear full protective clothing and self-contained breathing apparatus.

6. ACCIDENTAL RELEASE MEASURES

Contain and absorb using earth, sand or other inert material. Transfer into suitable containers for recovery or disposal. Wear appropriate protective clothing. Prevent the material from entering drains or watercourses. Notify authorities if spill has entered watercourse or sewer or has contaminated soil or vegetation. Dispose in accordance with federal, state and local regulations.

7. HANDLING AND STORAGE

Keep from reach of children. Use in well ventilated area. Use local exhaust ventilation. Use appropriate protective clothing. If this product is sprayed, aerosolized or applied to hot surfaces, wear appropriate protective clothing to prevent contact with skin, eyes and respiratory system. Consider the use of respiratory protection, especially during application to hot surfaces as volatile organic chemicals may be released. Avoid contact with eyes, skin and clothing. Keep container tightly closed when not in use. Storage area should be: - cool - dry - well ventilated - away from incompatible materials - out of direct sunlight - away form sources of ignition

Occupational Exposure Standards

Exposure limits are listed below, if they exist.

Alkyl Amine

None established.

Paratertiarybutylphenol

None established. Diethylenetriamine

ACGIH: TLV 1 ppm (4.2 mg/m³)) 8 hr TWA (skin)

Benzyl Alcohol None established.

Methylenebiscyclohexanamine, 4,4'-

None established.

Engineering Control Measures

Engineering methods to prevent or control exposure are preferred. Methods include process or personnel enclosure, mechanical ventilation (dilution and local exhaust), and control of process conditions.

Respiratory Protection

Wear respiratory protection if there is a risk of exposure to high vapor concentrations, aerosols or if applied to hot surfaces. A NIOSH approved full face respirator equipped with an organic cartridge may be worn. However, the specific respirator selected must be based on the airborne concentration found in the workplace and must not exceed the working limits of the respirator.

Hand Protection

Butyl gloves are recommended.

Eye Protection

Chemical goggles or safety glasses with side shields. Consider the use of a face shield if splashing is possible.

Body Protection

If there is danger of splashing, wear: - overall or apron

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical State Paste

Color Opaque light yellow/brown

Odor Amine odor
pH Alkaline
Specific Gravity 1.01

Boiling Range/Point (°C/F)

Melting Point (°C/F)

Flash Point (PMCC) (°C/F)

Not determined
> 200/392

Vapor Pressure(mm HG)at (°C/F) < 20.68 mm Hg at 21/70

Evaporation Rate

Solubility in Water

Vapor Density (Air = 1)

VOC (g/l)

Not determined

Heavier than air.

Not determined

10. STABILITY AND REACTIVITY

Stability

Stable under normal conditions.

STABILITY AND REACTIVITY

Conditions to Avoid

- Heat, sparks, flames - contact with incompatible chemicals

Materials to Avoid

- strong oxidizing agents - acids - reactive metals - sodium hypochlorite - organic and mineral acids - peroxides - nitric acid - nitrosating agents - materials reactive with hydroxyl compounds

Hazardous Polymerization

Will not occur.

Hazardous Decomposition Products

- oxides of carbon - aldehydes - nitrogen oxides - nitric acid - ammonia - nitrosamines - oxides of nitrogen gases(toxic) - formaldehyde

11. TOXICOLOGICAL INFORMATION

Acute Toxicity

Alkyl amine: Oral LD50(rat): 400 <LD50<2000 mg/kg

Dermal LD50: >2000 mg/kg Inhalation LC50: $1 < LC50 \le 5$ mg/l

Paratertiarybutylphenol: Oral LD50 (rat) 2951 mg/kg. Dermal LD50 (rabbit) 2288 mg/kg.

Diethylenetriamine: Oral LD50 (rat) 1080-2330 mg/kg. Benzyl Alcohol: Oral LD50 (rat) 1230-3100 mg/kg

Methylenebiscyclohexanamine, 4,4'-: Oral LD50 (rat) 625 mg/kg. Dermal LD50 (rabbit) 2110 mg/kg.

Chronic Toxicity/Carcinogenicity

Not expected to cause long term adverse health effects.

Genotoxicity

This product is not expected to cause any mutagenic effects.

Reproductive/Developmental Toxicity

This product is not expected to cause adverse reproductive effects.

12. ECOLOGICAL INFORMATION

Mobility

No relevant studies identified. Persistence/Degradability

Alkyl Amine: Expected to be not readily biodegradable.

Bio-accumulation

Benzyl alcohol: Low bioaccumulation potential.

Alkyl Amine: Not expected to bioaccumulate significantly.

Ecotoxicity

Alkyl amine: Toxicity to fish: 10< LC/EC/IC 50 ≤ 100 mg/l Toxicity to algae: 10< LC/EC/IC 50 < 100 mg/l

Acute toxicity- in vertebrates: 10< LC/EC/IC 50 ≤ 100 mg/l

Methylenebiscyclohexanamine, 4,4' :EC50 Daphnia magna (48 hr) 6.84 mg/l

Benzyl alcohol: LC50 bluegill sunfish (96hr) 10 mg/l

13. DISPOSAL CONSIDERATIONS

For disposal of residual product, mix (by volume) 4 parts Powercrete R95 Part A with 1 part Powercrete R95 Part B and allow to solidify in well ventilated area. Dispose of in accordance with all applicable local and national regulations. Labels should not be removed from containers until they have been cleaned. Empty containers may contain hazardous residues. Dispose of containers with care.

14. TRANSPORT INFORMATION

DOT CFR 172.101 Data Amines, liquid, corrosive, n.o.s. (cycloaliphatic amine) (8) UN2735,

PGII

UN Proper Shipping Name Amines, liquid, corrosive, n.o.s. (cycloaliphatic amine)

UN Class 8 (corrosive)
UN Number UN2735

UN Packaging Group II

Classification for AIR Consult current IATA Regulations prior to shipping by air.

Transportation (IATA)

15. REGULATORY INFORMATION

EU Label Information

Classification and labelling have been performed according to EU directives 67/548/EEC and 99/45/EC including amendments (2001/60/EC and 2006/8/EC).

EU Hazard Symbol and Indication of Danger C

- Corrosive

N - Dangerous to the environment R

phrases

R20/21/22 Harmful by inhalation, in contact with skin and if swallowed

R34 Causes burns.

R43 May cause sensitization by skin contact.

R68 Possible risk of irreversible effects.

R51/53 Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment. S phrases

S23 Do not breather vapour.

S26 In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.

S36/37/38 Wear suitable protective clothing, gloves and eye/face protection.

S45 In case of accident or if you feel unwell, seek medical advice.

S57 Use appropriate container to avoid environmental contamination.

US REGULATIONS (Federal, State) and INTERNATIONAL CHEMICAL REGISTRATION LAWS

TSCA Listing

All ingredients have been verified for inclusion on the EPA Toxic Substance Control Act Chemical Substance Inventory.

EINECS Listing

All ingredients in this product have not been verified for inclusion on the European Inventory of Existing Commercial Chemical Substances (EINECS) or specifically exempted.

DSL (Canadian) Listing

All ingredients in this product have not been verified for inclusion on the Domestic Substance List (DSL).

California Proposition 65

This product does not contain any materials which the State of California has found to cause cancer, birth defects or other reproductive harm.

SARA Title III Sect. 311/312 Categorization

Immediate (Acute) Health Hazard, Delayed (Chronic) Health Hazard

SARA Title III Sect. 313

This product contains the following chemicals that are listed in Section 313 at or above de minimis concentrations: None

16. OTHER INFORMATION

NFPA Ratings

NFPA Code for Flammability - 1

NFPA Code for Health - 3

NFPA Code for Reactivity - 0

NFPA Code for Special Hazards - None

HMIS Ratings

HMIS Code for Flammability - 1

HMIS Code for Health - 3

HMIS Code for Reactivity - 0

HMIS Code for Personal Protection - See Section 8

Abbreviations

N/A: Denotes no applicable information found or available

CAS#: Chemical Abstracts Service Number

ACGIH: American Conference of Governmental Industrial Hygienists

OSHA: Occupational Safety and Health Administration

TLV: Threshold Limit Value

PEL: Permissible Exposure Limit STEL: Short Term Exposure Limit NTP: National Toxicology Program

IARC: International Agency for Research on Cancer

R: Risk S: Safety Xn: Harmful

R20/22: Harmful by inhalation and if swallowed. R21/22: Harmful in contact with skin and if swallowed

For further Information email: msdstechnical@berryplastics.com

Prepared By: EnviroNet LLC.

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